



CO2NET East  
27<sup>th</sup> February 2007  
Zagreb



## **CACHET: Development of pre-combustion capture technologies**

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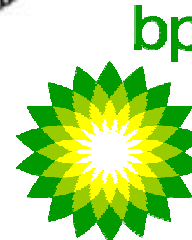
Sixth Framework Programme

# cachet summary



- § Objective: Develop technology to reduce cost of CO<sub>2</sub> capture to EU target of 20 to 30 €/tonne at 90% capture rate
- § Industrial application to natural gas fired 400 MWe CCGT with (H<sub>2</sub> side-stream)
- § 4 main technology areas:
  - § Advanced SMR
  - § Chemical looping and One-step
  - § Membranes
  - § SEWGS
- § Technical optimisation and economics (including state of the art base case)
- § Novel technology evaluation, HSE and dissemination
- § 3 year project duration, commencing 1<sup>st</sup> April 2006
- § 29 participating organisations (from 18 countries) – oil and gas companies, electricity utilities, equipment manufacturers, engineering contractors, research institutes and universities

# project participants



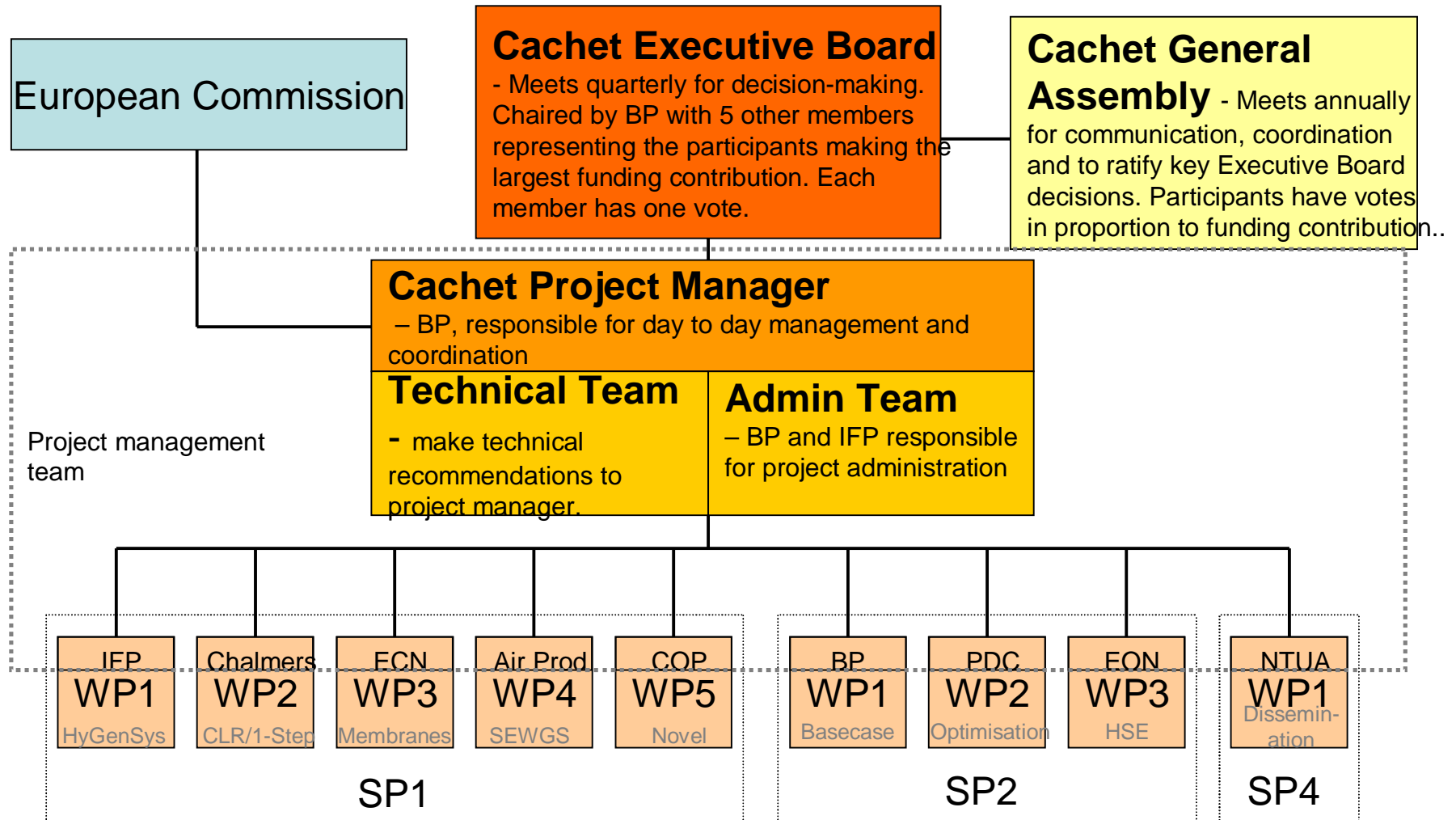
TECHNISCHE  
UNIVERSITÄT  
WIEN  
VIENNA  
UNIVERSITY OF  
TECHNOLOGY



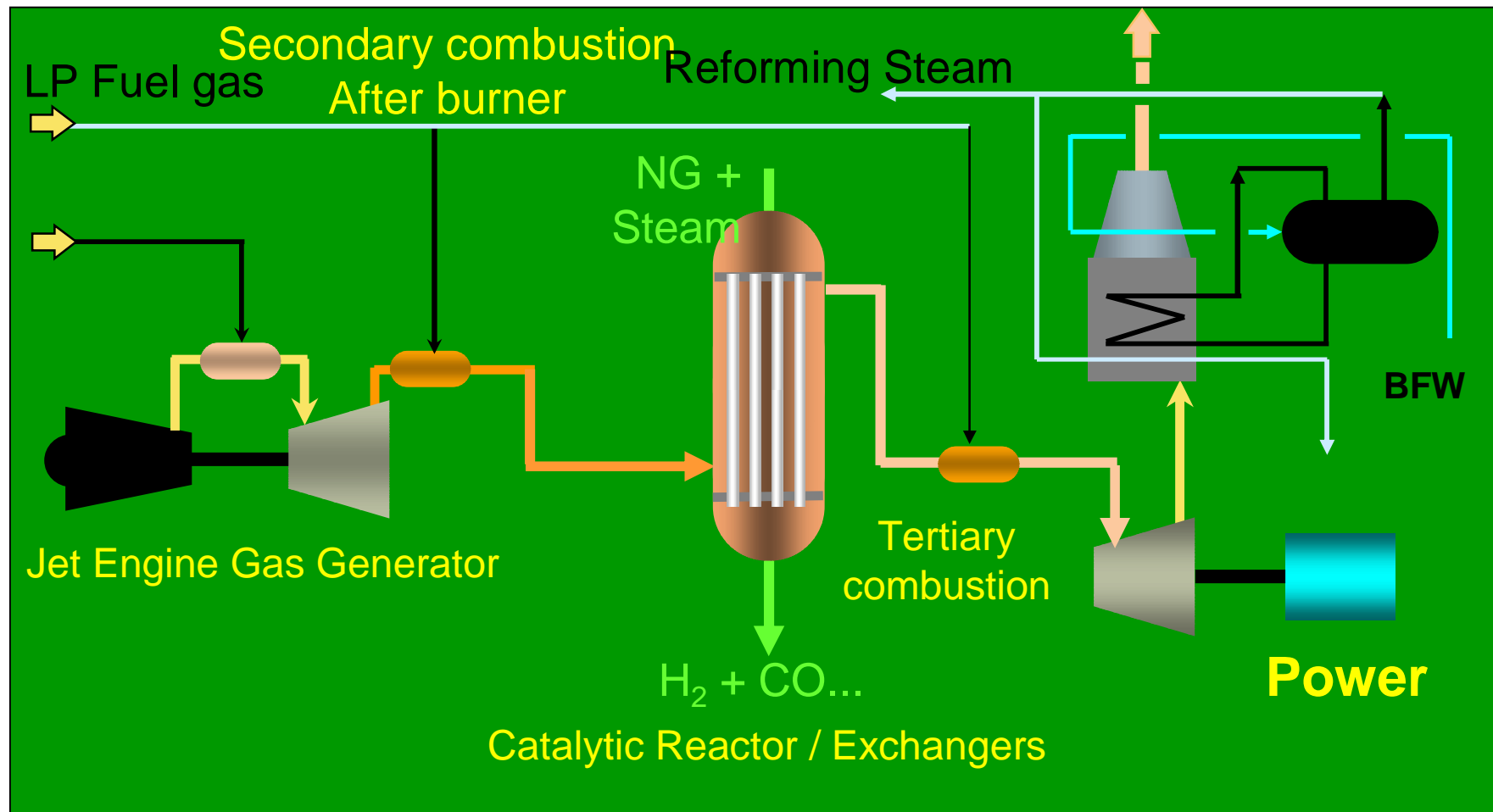
中国科学院大连化学物理研究所  
DALIAN INSTITUTE OF CHEMICAL PHYSICS, CHINESE ACADEMY OF SCIENCES



# project organisation



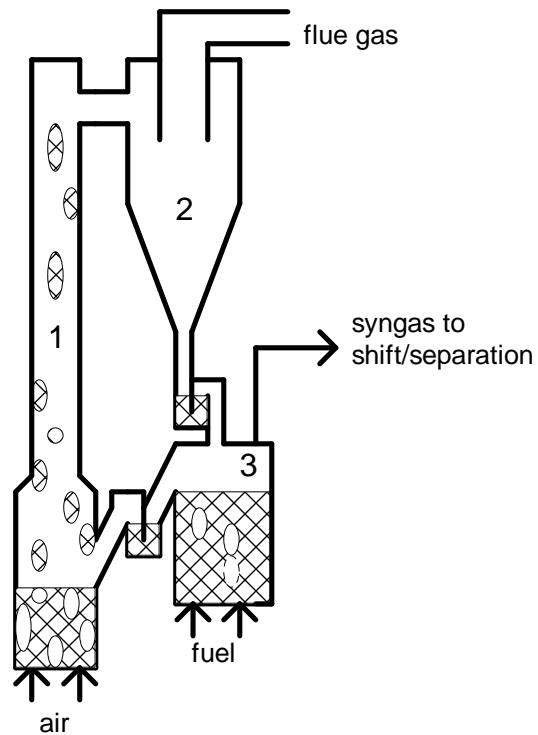
# hygensys process flow



# chemical looping reforming

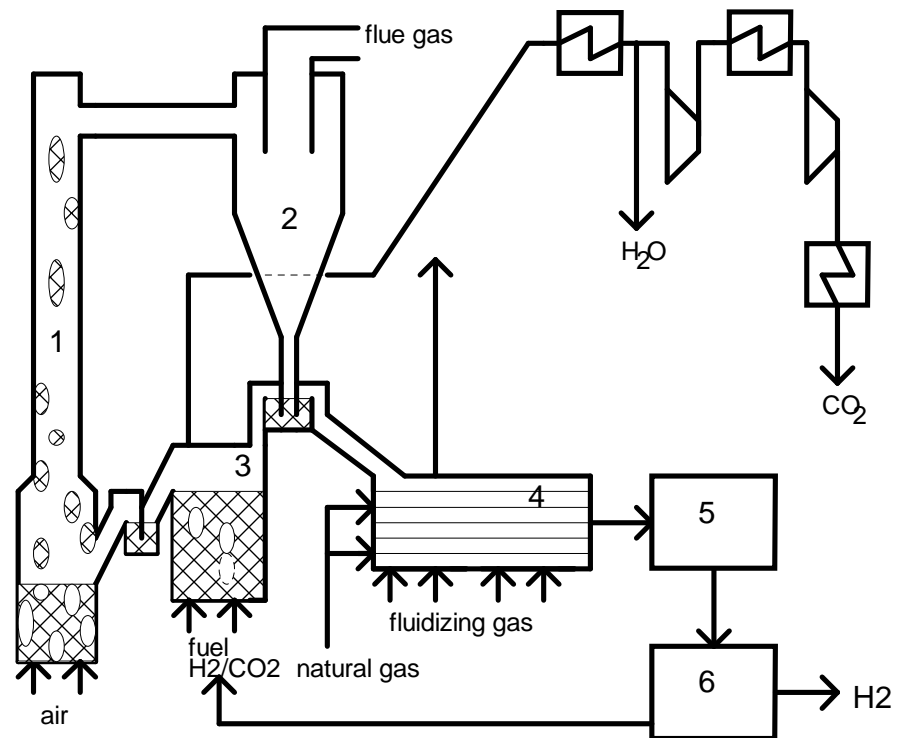


## autothermal



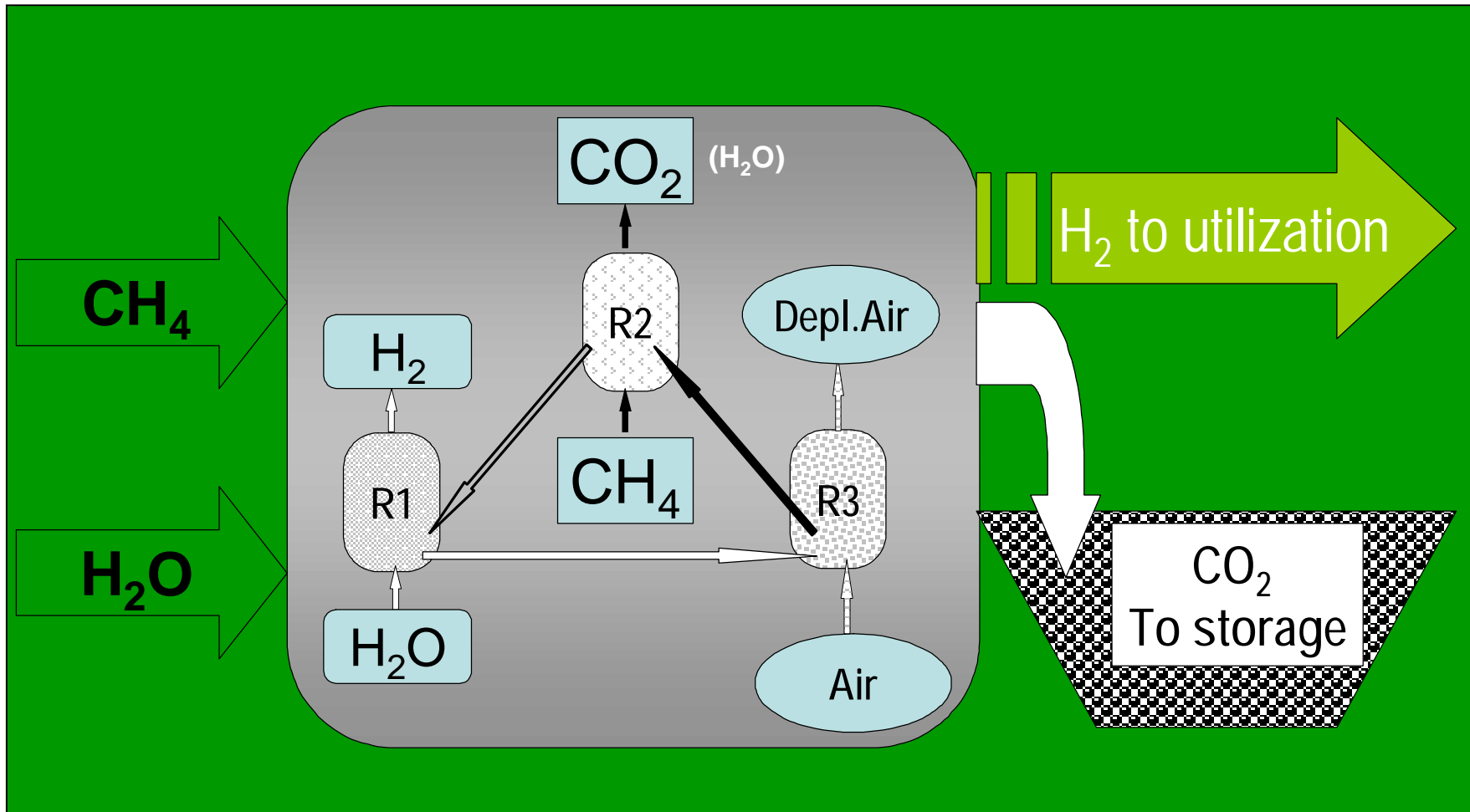
- 1 Air reactor/riser
- 2 Cyclone
- 3 Fuel reactor

## smr



- 1) air reactor/riser, 2) cyclone, 3) fuel reactor,
  - 4) fluidized bed heat exchanger/reformer (FBHE/R), 5) shift reactor
  - 6) hydrogen separation (one pure hydrogen flow, one CO<sub>2</sub>/H<sub>2</sub> flow)
- NOTE: return of particles from 4 to 1 not shown because of 2 D view,  
Fluidizing gas for FBHE/R can be gas recycled from outlet of fuel or air reactor or air.

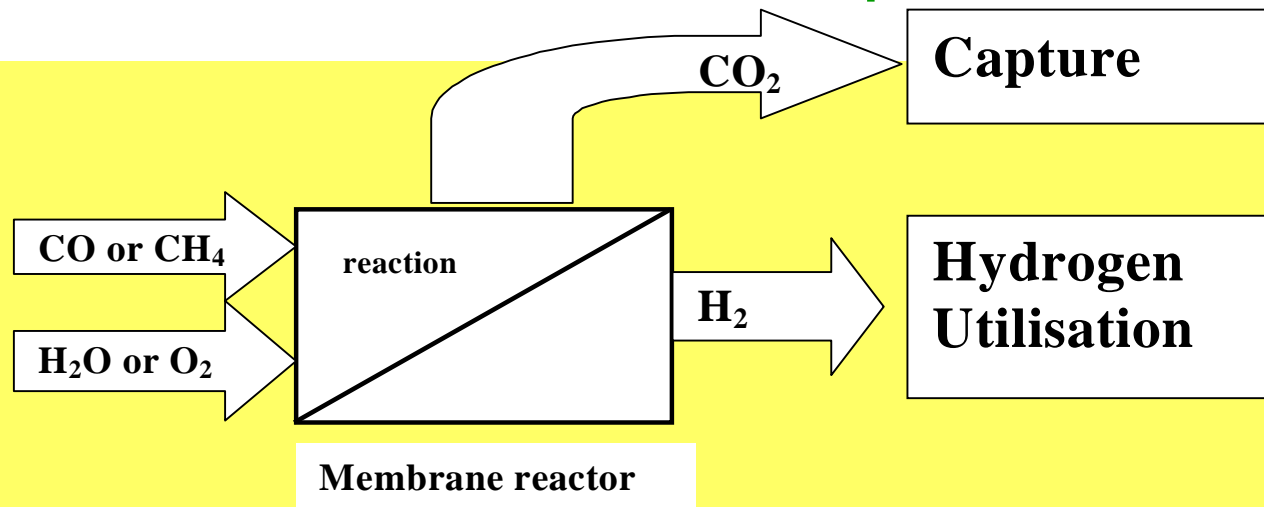
# one-step decarbonisation



# metal membranes



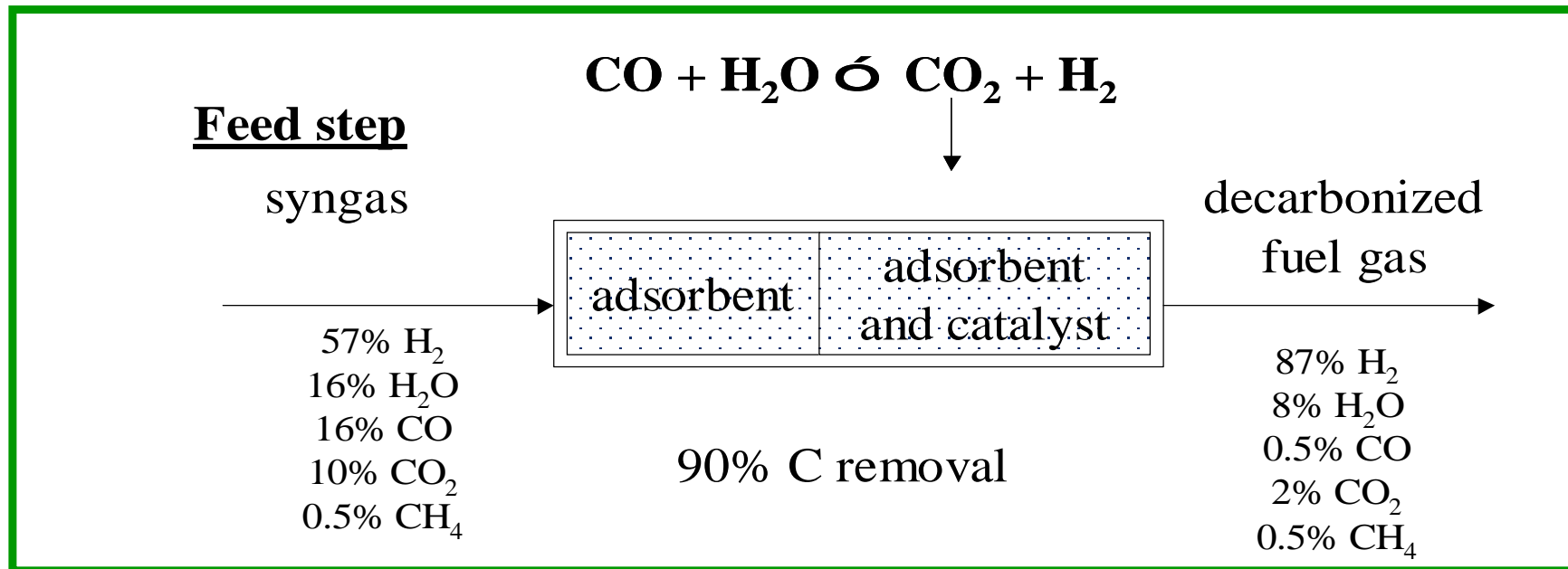
## combined reaction and separation



Operating temperature	Type of reaction	Active membrane
300-400°C	Water gas shift	Metal membrane
400-600°C	Low temperature reforming of methane	Metal membrane

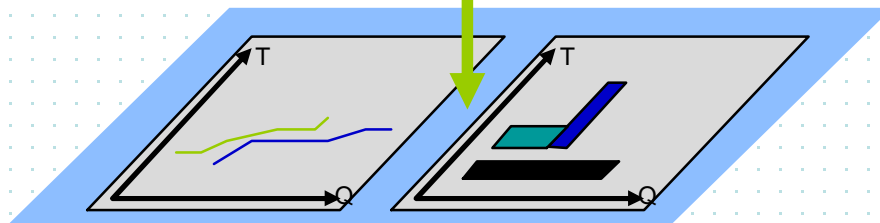
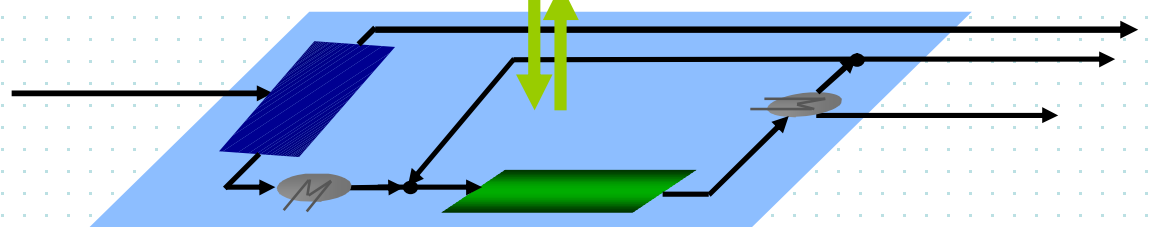
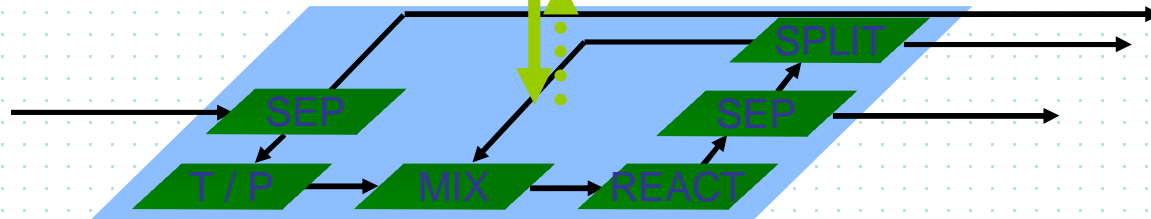
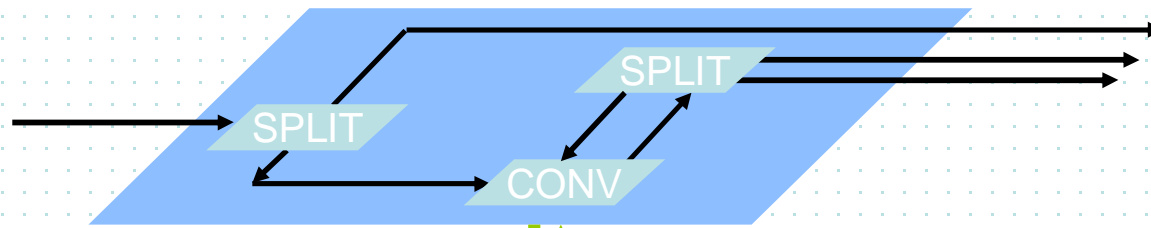
thin palladium supported membranes

# sewgs process concept



- § Water gas shift catalyst + high temperature CO<sub>2</sub> adsorbent
- § Removes CO<sub>2</sub> from hot syngas (400-500°C), drives CO towards extinction
- § Multiple beds undergo cyclic process steps (reaction/adsorption and regeneration)

# process synthesis



knowledge management and  
dissemination



- § management of ip created co-ordinated by the technical team
- § dissemination of results through a structured programme of international activity
- § Newsletter due for publishing early April 2007

**Public Workshop Tuesday 24<sup>th</sup> April,**  
**National Technical University of**  
**Athens** – please register on line

**thank you for your attention**  
**[www.cachetco2.eu](http://www.cachetco2.eu)**